

# MILLENNIUM ECO CALCULATOR

USER'S MANUAL

# **MILLENNIUM ECO CALCULATOR**

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# User Manual

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#### Intro

Millennium eco Calculator has been created in order to make calculation of offers that include constructions developed in Millennium system easier and faster. It enables to quickly calculate an offer during the meeting with a customer at the building site or at the meeting. It is also possible to use this tool in the office. It is very helpful as it can be used both via mobile devices connected to the Internet and PCs. Millennium eco Calculator is a user-friendly software, which is easy to use also for persons who are not familiar with Millennium eco system. It's an intuitive tool based on simplifications and assumptions presented hereunder. Millennium eco Calculator efficiently calculates basic items, however, in case of more complex constructions, please contact Millennium eco Calculator for help.





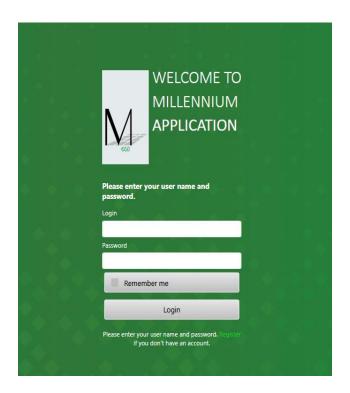
#### 1. CALCULATION

#### 1.1. User login

PLEASE FOLLOW: <a href="http://www.millennium.eco">http://www.millennium.eco</a>

Please use your individual login and password from Millennium eco.

Should you not have one please contact Millennium eco



Now, you can change your login and password (known only for you) and select 'Millennium eco Calculator' icon, please.



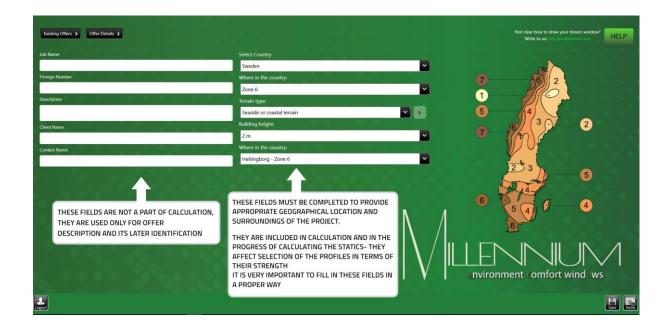




#### 1.2. New calculation or offer editing



#### 1.3. Offer description and choice of location









Choice of location:



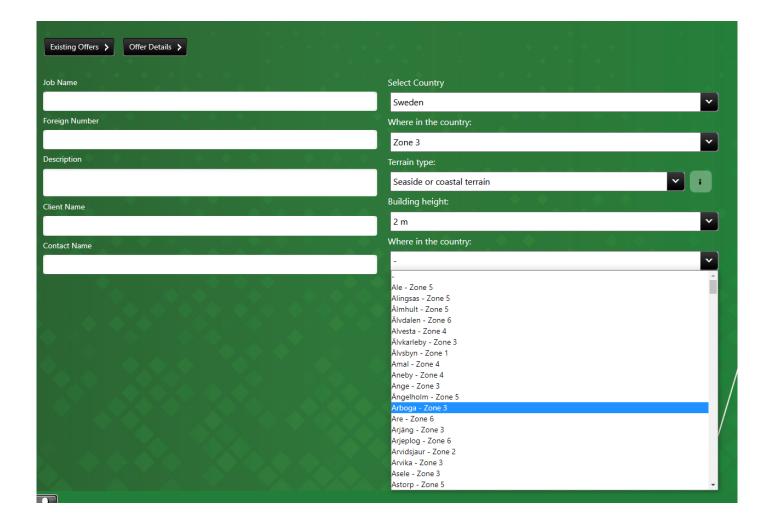
• For Calculator purposes the descriptions are simplified as per table below:

Country	Terrain type (simplified name)	Description by EN
	Coastal terrain	At the coast
	Country terrain	In open country
Poland	Mountain terrain	Exposed on top of hill or mountain
Polanu	Forest terrain	Country covered with vegetation or other obstacles
	Town terrain	In the city, where you are surrounded by buildings of same height
	Coastal terrain	Sea terrain
United Kingdom	Country terrain	Country terrain
Kiliguolii	Town terrain	Town terrain
	Seaside terrain	Open, flat landscape
Denmark	Forest terrain	Fields with windbreaks, spread out buildings or trees
Denmark	Industrial Terrain	Suburban or industrial areas
	Town terrain	Town area with dense buildings
	Seaside terrain	Open rough sea
	Coastal terrain	Coastal area, lakes. Open spaces and beach areas without trees or bushes.
Norway	Coastal terrain	Farming area with spread out buildings and trees.
	Industrial Terrain	Coherent houses, industrial areas or forest areas.
	Town terrain	Town area with minimum 15% of the area are covered with buildings and their average height exceeds 15 m.
	Seaside or coastal terrain	Sea or coastal area exposed to the open sea
Curadan	Coastal or trees terrain	Lakes or glad and horizontal area with negligible vegetation and without obstacles
Sweden	Forest or country terrain	Area with low vegetation such as grass and isolated obstacles (trees, buildings) with separations of at least 20 obstacles height



	Country terrain	Area with regular cover of vegetation or buildings or with isolated obstacles with separation of maximum 20 obstacles heights (such as villages, suburban terrain, permanent forest)
	Town terrain	Area in which at least 15 % of the surface is covered with buildings and their average height exceeds 15 m
	Coastal terrain	Open sea, lakes with a free surface of at least 4 km in wind direction; level, flat country without obstacles.
Germany	Country terrain	Terrain with hedges, isolated farmsteads, houses or trees, e.g. agricultural areas
	Industrial Terrain	Suburbs, industrial or commercial areas; forests/woods
	Town terrain	Urban areas in which at least 15 % of the surface is covered with buildings of a mean height of more than 15 m

• In case Wind Zone is unknown, the User can select 'WHERE IN THE COUNTRY' and go for a CITY NAME. Once this is done, the Calculator will automatically set up static parameters. Please see table below:







## **WINDOWS**

1.4. Construction type or adding new item



1.5. Choice of window shape





#### 1.6. Choice of glass type



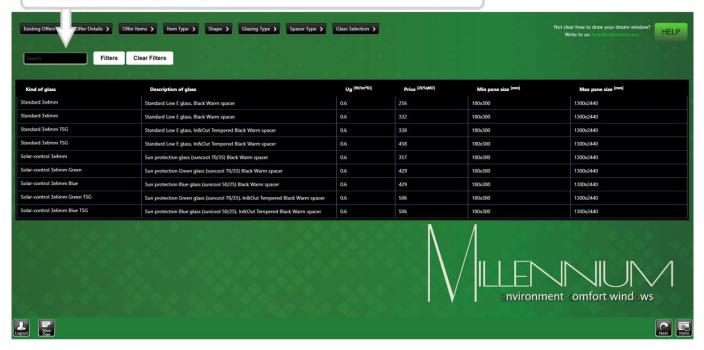
The User is not obliged to understand all Millennium subsystems and differences between them. The Calculator automatically picks appropriate subsystem which is determined by glass chosen.





#### 1.7. Choice of glass types

SEARCHING AREA - TYPE WORD OR PHRASE (FROM COLUMN KIND, DESCRIPTION, TH, RC...ETC); EACH WORD/PHRASE SEPARATE BY SPACE



#### **EXPLANATIONS:**

Kind – kind of glass

**Description** – glass specification

Ug - heat transfer coefficient of a given glazing [W/(m<sup>2</sup>K)]

#### Calculation of glass thickness:

44.2 VSG = 4 mm pane of glass + 4 mm pane of glass +2 x foil of 0,38 mm thickness =  $8,76 \approx 9$  mm

6/16/6 = 6 mm pane of glass + 16 mm spacer + 6 mm pane of glass = 28 mm

Price-price of glass from Polish suppliers in PLN/m2

Once User chooses glass, please click 'NEXT'



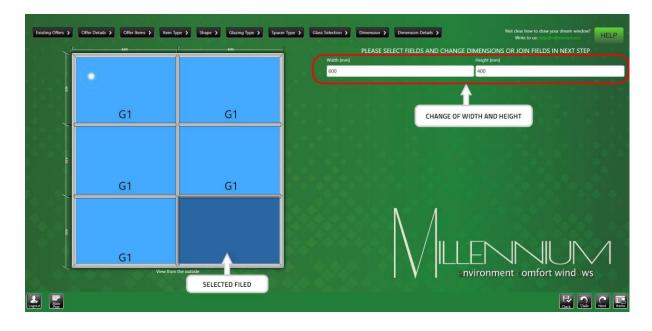


#### 1.8. Window dimension



After defining a number of rows, columns and dimensions of construction you should select 'Check'. This function checks whether the construction is possible to be done. If not, Millennium eco Calculator displays a message in red colour including the reasons and returns to previous settings.

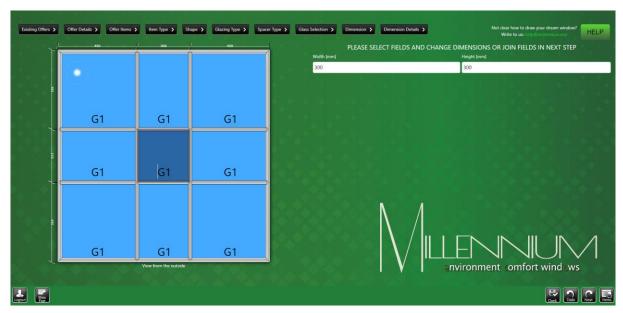
#### 1.9. Modification of dimension





When changing width or height of construction fields please select the field required. Change of
width of the selected field results in change of width of the entire column. Change of height of the
selected field results in change of height of the entire row (see <a href="example no.1">example no.1</a>).

**EXAMPLE NO.1** 



- If you change just one or some fields dimensions other fields are automatically divided into equal sizes (see example no.1).
- After entering appropriate values, please click the button 'Check'. In case dimensions of fields are
  not possible, Millennium eco Calculator will display the reasons why that dimension is impossible
  in red colour



 Change of size (width or height) of next field does not change dimensions of the field previously changed (see <a href="mailto:example no.2">example no.2</a>). Please note that the width of field previously changed has not changed.

#### **EXAMPLE NO.2:**



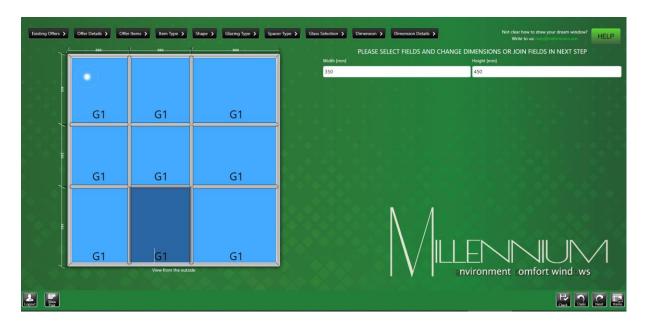
If you want to change the size (width or height) of the middle field, you have two options:
 OPTION 1 – dimensional changing of column and/or row (see example no.3 and no.4)

#### **EXAMPLE NO.3**





#### **EXAMPLE NO.4:**



OPTION 2 - dimensions re-edition of middle field (see example no.5 below)



#### EXAMPLE NO.5:

 If you want to join fields into bigger field, please see point 2.13. (Creation of Dummy Bars or No Dummy Bars

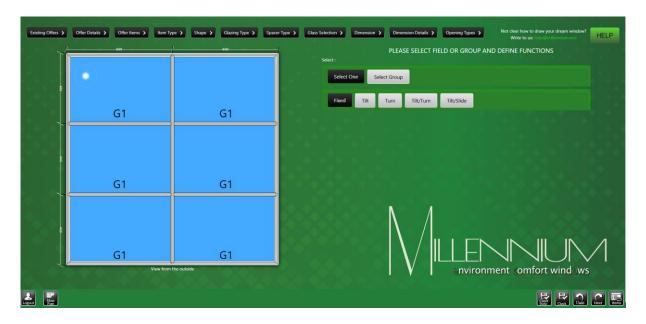
**NOTE!** *if the dimensions of fields are correct that on screen is not any error assages* 







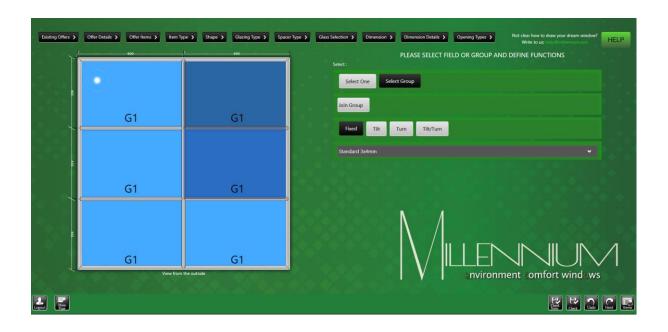
#### 1.10.Field functions



This screen enables to create the following types of windows: fixed, tilt, turn and tilt/turn.

#### 1.11.Creation of Dummy Bars or No Dummy Bars

Select Group



• Select function:





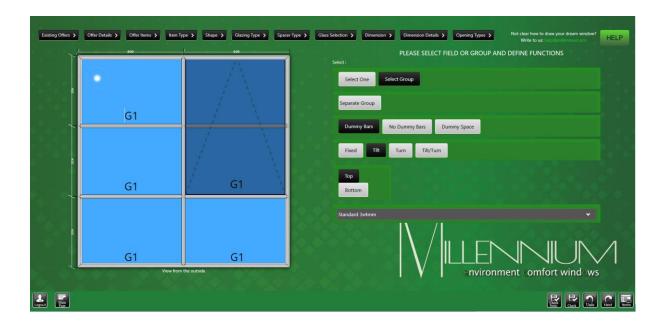
Select fields in which dummy bars are to be used



- Select function:
- Select function:

As a result a Constructional Spross is replaced with a Dummy Bar.

#### 1.12.Creation of Tilt opening



Select Group

• Select fields to be joined





• Select function :

Select function :

Tilt

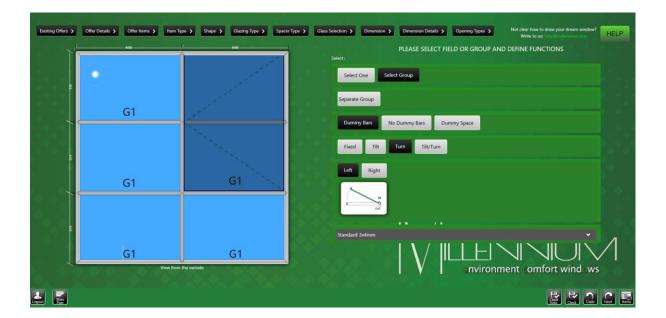
Select location of hinges :

Top

or

Bottom

#### 1.13. Creation of Turn or Tilt/Turn opening



Select Group

Select Group

• Select fields to be joined

Select function :

Join Group

• Select function : Tilt or Tilt/Turn

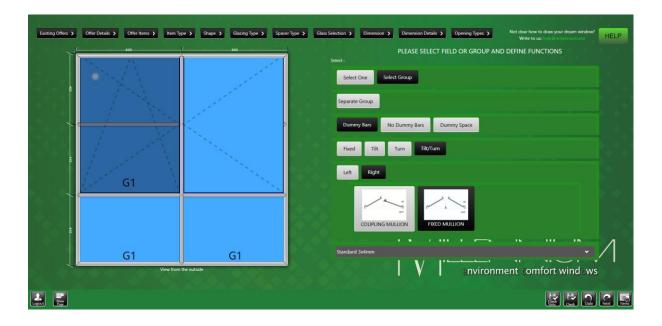
Select opening side:

Left or Right

Right



#### 1.14.Creation of Turn plus Tilt/Turn window with COUPLING MULLION



- Please press Select Groups and Join Fields as above.
- Left hand sash is Tilt/Turn created as above.
- Right hand sash must be TURN ONLY and must open in the opposite side to the Tilt/Turn sash.
- Once this done, a new selection options are automatically displayed: you need to choose a window sash with COUPLING MULLION or FIXED MULLION.





#### 1.15.Extra accessories for vent (according to Millennium Catalogue)



- Select VENT required
- Select:

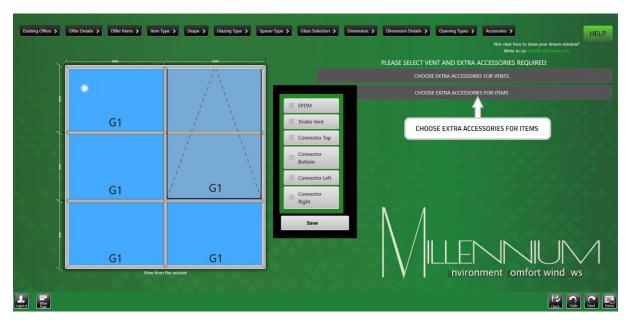
(option is available only for TILT or TURN vents) and make a choice :

- Manual Heights Opener
- Chain Motor
- Confirm by button 'Save'





## 1.16.EXTRA ACCESSORIES for item (according to Millennium Catalogue)



Select :

And make a choice:

- EPDM
- Trickle Vent
- Connector "swords" (Top, Bottom, Left, Right)
- Confirm by button 'Save'





## 1.17.Choice of Surface Finish type



#### Standard RAL:

RAL 1000	RAL 1001	RAL 1002	RAL 1003				
RAL 1011	RAL 1012	RAL 1013	RAL 1014	RAL 1015	RAL 1016	RAL 1017	RAL 1018
RAL 1019	RAL 1020	RAL 1021	RAL 1023	RAL 1024	RAL 1027	RAL 1028	RAL 1032
RAL 1033	RAL 1034	RAL 2000	RAL 2001	RAL 2002	RAL 2003	RAL 2004	RAL 2008
RAL 2009	RAL 2010	RAL 2011	RAL 2012	RAL 3000	RAL 3001	RAL 3002	RAL 3003
RAL 3004	RAL 3005	RAL 3007	RAL 3009	RAL 3011	RAL 3012	RAL 3013	RAL 3014
RAL 3015	RAL 3016	RAL 3017	RAL 3018	RAL 3020	RAL 3022	RAL 3027	RAL 3031
RAL 4001	RAL 4002	RAL 4003	RAL 4004	RAL 4006	RAL 4006	RAL 4007	RAL 4008
RAL 4009	RAL 5000	RAL 5001	RAL 5002	RAL 5003	RAL 5004	RAL 5005	RAL 5007
RAL 5008	RAL 5009	RAL 5010	RAL 5011	RAL 5012	RAL 5013	RAL 5014	RAL 5015
RAL 5017	RAL 5018	RAL 5019	RAL 5020	RAL 5021	RAL 5022	RAL 5023	RAL 5024
RAL 6000	RAL 6001	RAL 6002	RAL 6003	RAL 6004	RAL 6005	RAL 6006	RAL 6007
RAL 6008	RAL 6009	RAL 6010	RAL 6011	RAL 6012	RAL 6013	RAL 6014	RAL 6015
RAL 6016	RAL 6017	RAL 6018	RAL 6019	RAL 6020	RAL 6021	RAL 6022	RAL 6024
RAL 6025	RAL 6026	RAL 6027	RAL 6028	RAL 6029	RAL 6032	RAL 6033	RAL 6034
RAL 7000	RAL 7001	RAL 7001	RAL 7002	RAL 7003	RAL 7004	RAL 7005	RAL 7006
RAL 7008	RAL 7009	RAL 7010	RAL 7011	RAL 7012	RAL 7013	RAL 7015	RAL 7016
RAL 7021	RAL 7022	RAL 7023	RAL 7024	RAL 7026	RAL 7030	RAL 7031	RAL 7032
RAL 7033	RAL 7034	RAL 7035	RAL 7036	RAL 7037	RAL 7038	RAL 7039	RAL 7040
	RAL 7043	RAL 7044	RAL 8000	RAL 8001	RAL 8002	RAL 8003	RAL 8004
RAL 8007	RAL 8008	RAL 8011	RAL 8012	RAL 8014	RAL 8015	RAL 8016	RAL 8017
RAL 8019	RAL 8022	RAL 8023	RAL 8924	RAL 8025	RAL 8028	RAL 9001	RAL 9002
RAL 9003	RAL 9004	RAL 9005	RAL 9010	RAL 9011	RAL 9016	RAL 9017	RAL 9018

or

Special RAL

After selection of required finishing, you go to the next screen automatically





#### 1.18.Choice: No Other Item Needed / Add Another Item



You go to next screen automatically

#### 1.19. Choice: Packing / Transport or Packing Only



You go to next screen automatically





#### 1.20.Destination choice



After selecting a destination, please press 'Summary' button.

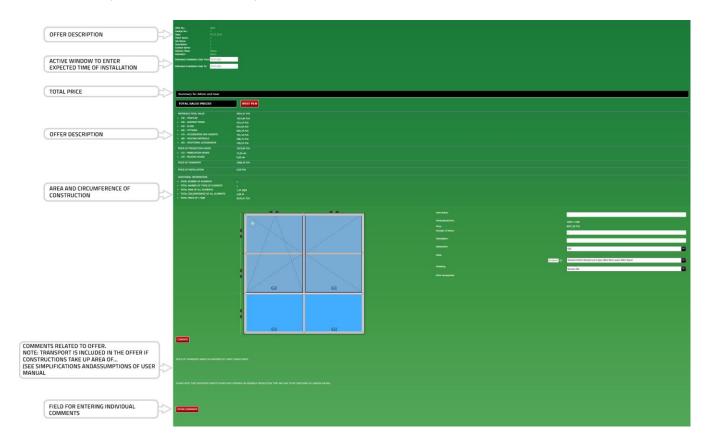
NOTE!

if the list of cities does not include the destination, please select a city that is closest to the point of delivery. In this case, please remember that any differences in cost of delivery will be agreed between your company and Hansen Polska.

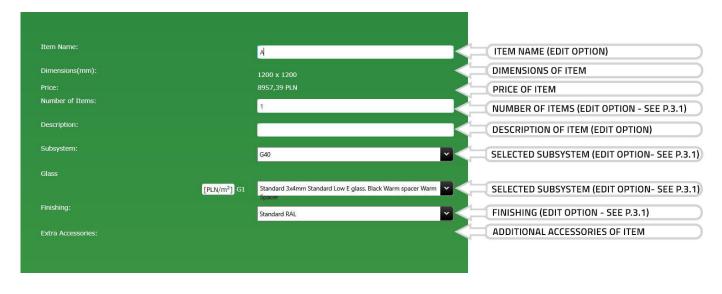




#### 1.21.Description of screen 'Summary' for user



Description details of item:



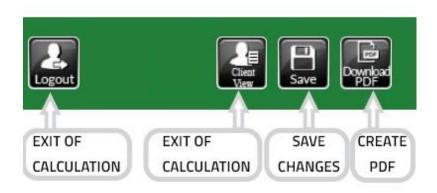
• Explanation of tabs:





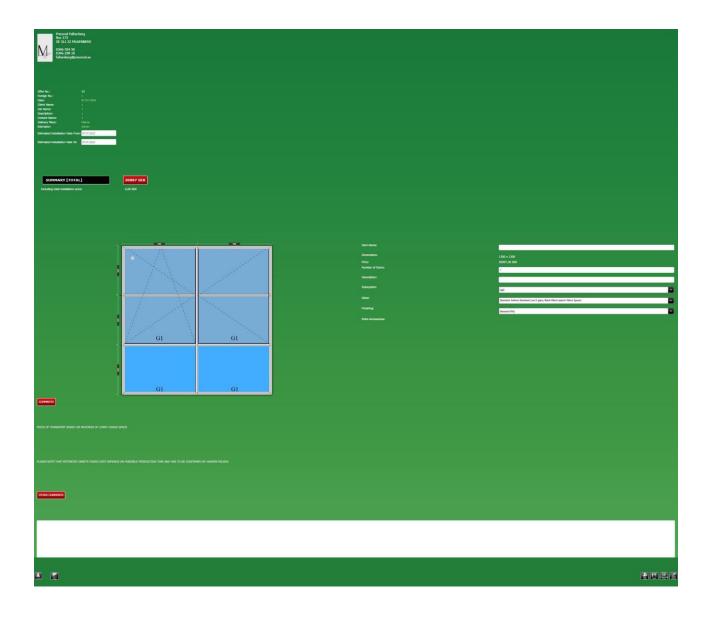


• Explanation of buttons:





#### 1.22.Client view







#### 1.23.Client PDF view



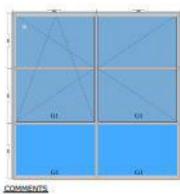
Offer No.: 35
Foreign No.: 1
Date: 07.07.2
Client Name: 1
Description: 1
Contact Name: 1
Description: 1
Delivery Place: Maimo
Estimator: 07.07.2022

#### Summary

20097 SEK

Total installation price

0,00 SEK



ENO Name:	
Dimensions:	1300 x 1200
PRODE :	20097,26 SEK
terns:	1
Description:	V
hubsystem:	6.65
tilace:	Standard Jarlesm Standard Love E glass, Stack Warm specier Warm Spacer
Freing	Rpi
Batto Accessories	

Price of transport based on maximum of lorry cargo space

Estimation installation date has to be confirmed with Hansen Polska Capacity Planning.

OTHER COMMENTS

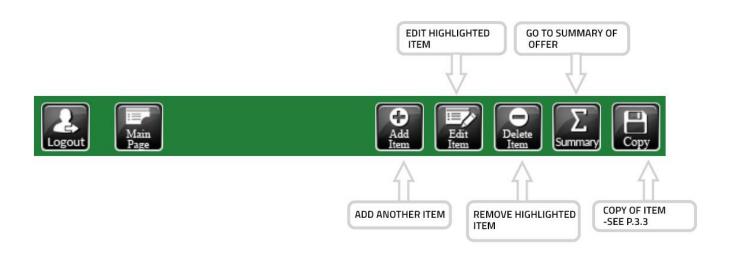




#### 1.24.Offer items - list



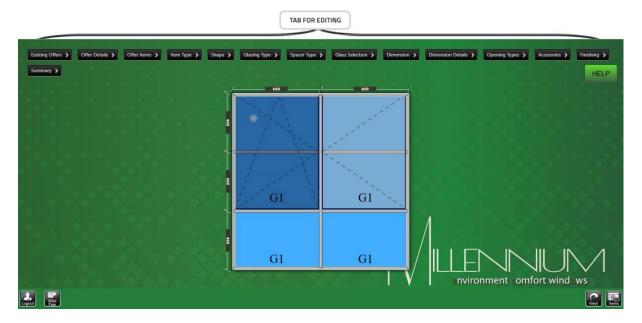
- Item shown in red means that the calculation of this item is not completed.
- Explanation of buttons:







#### Items editing



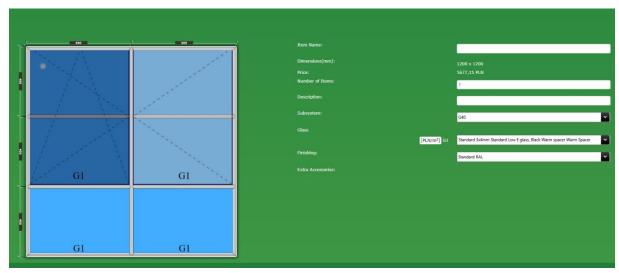
- At the top of screen various tabs for editing of item are located.
- Get back to any screen, edit what you want to change and simply press "Next" button till you reach "Summary".





#### 2. Additional functions

2.1. Changes: number of item, type of subsystem, type of glass and type of finishing on screen 'Summary'.



• Number of item.

If number of item to be different than originally you can change number in active editing line (without having to edit item) .

• Type of subsystem.

The changing of subsystem may be needed if Calculator automatically selects different subsystems for few items and user decide that want to unify subsystems.

(The same subsystem in all items more preferably impact on profiles optimization and hence for value of offer.)

Change is possible only for subsystem which is statically allowed – Calculator will automatically display proper subsystems.

Type of glass.

The changing type of glass from "Summary" screen facilitate:

- change of price offer due to new glass
- matching thicker of glass package to revised subsystem
  - Type of finishing.

You can change type of finishing from standard lacquer to standard anode or conversely.

NOTE!

After each change, press button 'Save' and in case of glass change Calculator automatically redirects to editing item.







#### 2.2. Static checking of item during the state of item creation



You can test item according to static parameter pressing 'Check Statics' button.

If massages is "STATIC ERROR" it meaning, that item is out of static parameter.

Automatically hint:

1)Static parameters - change dimensions or division or split construction; OR

2) Glass parameters – change thickness of glass (thicker than before) for use more strengthens subsystems according to 'Database Profiles Systems' matrix. "

If message is "STATIC OK" it means, that item is strong enough in terms for static parameters.



<sup>&</sup>quot; Please edit item and change the following:



#### 2.3. Copying the item from existing offer

• In tab 'Offer Items' press button 'Copy', then you will be switched to tab 'Existing Offers'



• In tab 'Existing Offers' please, highlight required item from list and press button 'Copy'





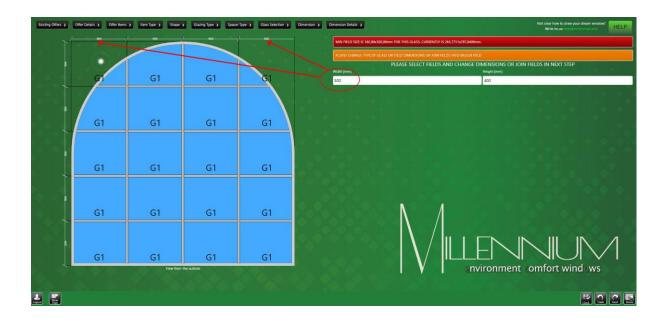
#### 3. Untypical cases

3.1. Too small glass - case 1



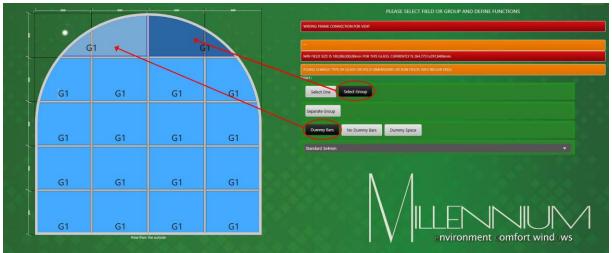
• Please change dimensions of selected field (e.g. from 500 mm to 600 mm or more)

OR



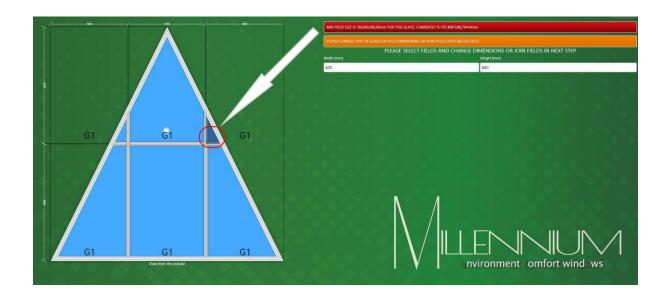


• Please 'Select Group' and join field and define function 'Dummy Bars' or 'No Dummy Bars'.



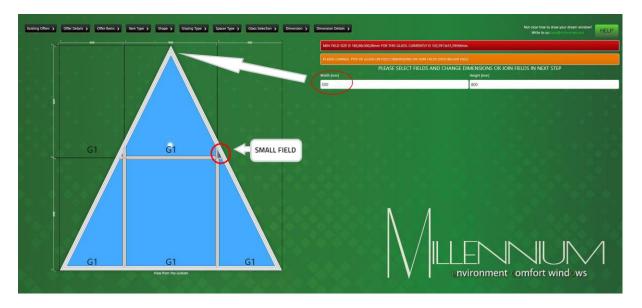
In this case glass will be joined into larger size (possible to produce).

#### 3.2. Too small glass – case 2





 Please go to next screen and change dimension for selected field (e.g. from 400 mm to 500 mm)



In case when the field is too small (not active to edit / size of glass is less than 50mm x 50mm) fields will be automatically joined into bigger field with a dummy bar.





## 4. List of hints and instructions

if it is nothing selected to edit:  SELECT FIELD  if it is attempt to join wrong fields:  JOINING FIELDS IS NOT AVAILABLE  PLEASE CHANGE ELEMENT OR SELECT "FIXED" FOR THIS FIELD	
SELECT FIELD  if it is attempt to join wrong fields:	
JOINING FIELDS IS NOT AVAILABLE  PLEASE CHANGE ELEMENT OR SELECT "FIXED" FOR THIS FIELD	
if it is attempt to insert vent to wrong shape field:	
VENT OPTION IS NOT AVAILABLE FOR THIS SHAPE	
if it is attempt to choice extra accessories for fixed field, tilt/turn vent or	
turn+tilt/turn vent with coupling mullion: THESE ACCESSORIES ARE AVAILABLE ONLY FOR TILT OR TURN VENT	
if it is attempt to insert vent to too complicated polygon field:	
VENT OPTION IS NOT AVAILABLE FOR POLYGON FIELD	
if it is too small construction dimensions:	
MIN FIELD SIZE IS PLEASE CHANGE FIELD DIMENSIONS OR JOIN IT WITH BIGGER FIELD	
when one of field sides is too small for vent:	
RIGHT EDGE TOO SMALL FOR VENT	
LEFT EDGE TOO SMALL FOR VENT	
if it is attempt to insert vent to field with site or bottom bow:	
BOTTOM OR SIDE BOW NOT AVAILABLE FOR VENTS	
if it is too small radius dimensions for construction:	
RADIUS TOO SMALL	
if is mistaken of sequence for dimensional changes:	
THIS DIMENSION CANNOT BE CHANGED PLEASE CHANGE DIMENSIONS OF ELEMENT ALREADY EDITED	
if is wrong construction dimensions:	
WINDOW HEIGHT MUST BE IN RANGE FROM 150mm TO 6000mm PLEASE CHANGE CONSTRUCTION FEATURES	
WINDOW WIDTH MUST BE IN RANGE FROM 150mm TO 6000mm PLEASE CHANGE CONSTRUCTION FEATURES	
WINDOWS CIRCUMFERENCE MUST BE IN RANGE FROM 1884mm TO PLEASE CHANGE CONSTRUCTION FEATURES  18840mm	
FRAME PROFILE LENGTH MUST BE IN RANGE FROM 0mm TO 6500mm PLEASE CHANGE CONSTRUCTION FEATURES	
if is too many pieces of item:	
MIN NUMBER OF ITEMS 1 AND MAX 1000 PLEASE REDUCE AMOUNT OF ITEMS	
if is too many fields in item:	
WRONG AMOUNT OF FIELDS  MAX NUMBER OF FIELDS IS 200  PLEASE REDUCE AMOUNT OF FIELDS  PLEASE REDUCE AMOUNT OF FIELDS	
if was selected single glass for item:	
SINGLE GLASS CAN NOT BE USED IN VENTS  PLEASE CHANGE GLASS OR CONSTRUCTION FEATURES	
limitations dimensional for vent fittings:  MAX WEIGHT OF VENT IS {0} kg FOR THIS GLASS  PLEASE CHANGE GLASS OR CONSTRUCTION FEATURES	
MAX WEIGHT OF VENT IS {0} kg FOR THIS GLASS PLEASE CHANGE GLASS OR CONSTRUCTION FEATURES  MAX AREA OF VENT IS {0} sqm PLEASE CHANGE CONSTRUCTION FEATURES	
MAX HEIGHT OF VENT IS {0} sqm PLEASE CHANGE CONSTRUCTION FEATURES  MAX HEIGHT OF VENT IS {0} mm PLEASE CHANGE CONSTRUCTION FEATURES	
MAX WIDTH OF VENT IS {0} mm  PLEASE CHANGE CONSTRUCTION FEATURES  PLEASE CHANGE CONSTRUCTION FEATURES	
MIN HEIGHT OF VENT IS {0} mm  PLEASE CHANGE CONSTRUCTION FEATURES	
MIN WIDTH OF VENT IS {0} mm  PLEASE CHANGE CONSTRUCTION FEATURES  PLEASE CHANGE CONSTRUCTION FEATURES	
SASH WIDTH TO HEIGHT RATIO IS NOT CORRECT  PLEASE CHANGE DIMENSIONS OR SELECT "FIXED" FOR THIS FIELD	
SASH WIDTH TO HEIGHT RATIO IS NOT CORRECT PLEASE CHANGE DIMENSIONS OR SELECT "FIXED" FOR THIS FIELD  SASH WIDTH TO HEIGHT RATIO IS NOT CORRECT PLEASE CHANGE DIMENSIONS OR SELECT "FIXED" FOR THIS FIELD	
limitations dimensional for glass in each field:	
MAX FIELD SIZE IS {0}x{1} mm FOR THIS GLASS  PLEASE CHANGE TYPE OF GLASS OR FIELD DIMENSIONS OR JOIN FIELDS INTO BIGGER FIELD	
MIN FIELD SIZE IS {0}x{1} mm FOR THIS GLASS  PLEASE CHANGE TYPE OF GLASS OR FIELD DIMENSIONS OR JOIN FIELDS  INTO BIGGER FIELD	
MAX FIELD AREA IS {0} sqm FOR THIS GLASS  PLEASE CHANGE TYPE OF GLASS OR FIELD DIMENSIONS OR JOIN FIELDS INTO BIGGER FIELD	
when was created too small field (almost invisible) and without to select on the screen:	





#### MILLENNIUM ECO CALCULATOR



MIN FIELD SIZE IS {0}x{1} mm PLEASE NOTE THAT DUE TO DIMENSION RESTRICTIONS TWO FIELDS SHOULD

BE JOINED INTO ONE

when was created too small field with possibility to select on the screen:

MIN FIELD SIZE IS (min: " + ...... + "mm)

PLEASE CHANGE FIELD DIMENSIONS OR JOIN IT WITH BIGGER FIELD

when was typing wrong graphic symbol or letter in dimension box:

TYPING ERROR PLEASE TYPE DIGITS ONLY

when exceeded static parameters:

PLEASE NOTE THAT STATIC PARAMETERS HAVE BEEN EXCEEDED PLEASE CHANGE DIMENSIONS OR CONTACT HANSEN POLSKA

when construction was not finished:

ONE OF ITEMS NOT COMPLETELY CALCULATED PLEASE COME BACK TO ITEM LIST AND FINISH ITEMS

when is attempt to remove Lock-box in part of sash with handle:

YOU CAN'T REMOVE LOCKBAR WITH HANDLE

if is wrong doors dimension:

DOOR HEIGHT MUST BE IN RANGE FROM {0} mm TO {0} mm PLEASE CHANGE CONSTRUCTION FEATURES DOOR WIDTH MUST BE IN RANGE FROM {0} mm TO {0} mm PLEASE CHANGE CONSTRUCTION FEATURES

if is wrong dimension for arched constructions:

**HEIGHT CANNOT BE GREATER THAN 1/2 OF WIDTH** PLEASE CHANGE CONSTRUCTION FEATURES

if was exceeded minimum angle for cutting of profile:

**MIN ANGLE BETWEEN PROFILES IS 45 DEGREES** PLEASE CHANGE CONSTRUCTION DIMENSIONS OR SHAPE

if is wrong doors dimension for sash with handle:

HANDLE SASH DOOR MUST BE IN RANGE FROM 700 mm TO 1200 mm PLEASE CHANGE CONSTRUCTION DIMENSIONS

if is wrong doors dimension for sash with no-handle:

NO HANDLE SASH DOOR MUST BE IN RANGE FROM 300 mm TO 1200 mm PLEASE CHANGE CONSTRUCTION DIMENSIONS

If not finished editing all components of entrance item:

NOT ALL ITEMS OF ENTRANCE HAVE BEEN FINISHED PLEASE FINISH CORRECTLY ITEMS INSIDE ENTRANCE

when Summary = 0,00 PLN for various reasons:

ATTENTION! NOT ALL ELEMENTS HAVE BEEN CALCULATED PLEASE GO BACK TO ITEM LIST AND VERIFY CONSTRUCTION OR CONTACT

HANSEN POLSKA

when cost of transport has not been calculated:

ATTENTION! COST OF TRANSPORT CAN'T BE CALCULATED NO TRANSPORT COST UNTIL 116 LINEAR METERS OF ALL ELEMENTS IN

TOTAL\_(=WIDHT SUMMARY) CONTACT HANSEN POLSKA PLEASE

when program has not calculated static:

"Please edit item and change the following:

1)Static parameters - change dimensions or division or split construction;

2) Glass parameters - change thickness of glass (thicker than before) for use more strengthens subsystems according to 'Database Profiles Systems'

matrix...

Subtitles:

PLEASE DEFINE BASIC DIMENSIONS

PLEASE SELECT FIELDS AND CHANGE DIMENSIONS OR JOIN FIELDS IN

PLEASE SELECT FIELD OR GROUP AND DEFINE FUNCTIONS

PLEASE SELECT VENT AND EXTRA ACCESSORIES REQUIRED:

**CHOOSE EXTRA ACCESSORIES FOR VENTS:** 

**CHOOSE EXTRA ACCESSORIES FOR ITEMS:** 

REQUIRED DELIVERY DATA TO BE CONFIRMED BY HANSEN POLSKA

END



